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(54) Title: STABLE PHARMACEUTICAL COMPOSITION COMPRISING ERYTHROPOIETIN

(57) Abstract: The present invention provides a new stable pharmaceutical composition of erythropoietin (EPO) that is stabilized with a combination of a poloxamer polyol and a polyhydric alcohol.

INTERNATIONAL SEARCH REPORT

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CLASSIFICATION OF SUBJECT MATTER PC 7 A61K47/02 A61K47/10 A61K38/18 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC 7 **A61K** Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) WPI Data, PAJ, CHEM ABS Data C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. X EP 0 178 576 A (CHUGAI SEIYAKU KK, JP) 1.3-5.7.23 April 1986 (1986-04-23) 10-13, 19-22 claims 3.4 example 4 US 5 968 899 A (T.SEKINE ET AL.) 1-22 19 October 1999 (1999-10-19) claims examples Α US 5 656 289 A (Y.W.CHO ET AL.) 1-22 12 August 1997 (1997-08-12) claims Further documents are listed in the continuation of box C. Patent family members are listed in annex. Special categories of cited documents: *T* later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the *A* document defining the general state of the art which is not considered to be of particular relevance invention earlier document but published on or after the International "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention citation or other special reason (as specified) cannot be considered to involve an inventive step when the document is combined with one or more other such docudocument referring to an oral disclosure, use, exhibition or ments, such combination being obvious to a person skilled in the art. document published prior to the international filing date but later than the priority date claimed *&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 2 December 2003 11/12/2003 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentlaan 2

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